

MP9500 Accessories

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MP9500 Round Tube Dies

Round Tube Size	Part #	Description	C/L Radius	List	Minimum Wall	Maximum Wall	Lbs
1/2", 5/8", 3/4"	9500	1/2", 5/8", 3/4" round rotating die	3"	call	.035/.049/.049	.187/.187/.187	20
	9520	1/2", 5/8", 3/4" round stationary die	any	call			6
	9540	1/2", 5/8", 3/4" round moving die	any	call			8
7/8", 1"	9501	7/8", 1" round rotating die	3"	call	.065/.083	0.187	19
	9502	7/8", 1" round rotating die	4"	call	.049/.065	0.187	36
	9521	7/8", 1" round stationary die	any	call			6
	9541	7/8", 1" round moving die	any	call			8
1", 1 3/8"	9503	1", 1 3/8" round rotating die	4"	call	.065/.095	0.187	33
	9504	1", 1 3/8" round rotating die	5"	call	.049/.083	0.187	53
	9522	1", 1 3/8" round stationary die	any	call			5
	9542	1", 1 3/8" round moving die	any	call			7
1 1/8", 1 1/4"	9505	1 1/8", 1 1/4" round rotating die	5"	call	.065/.083	0.187	54
	9506	1 1/8", 1 1/4" round rotating die	6"	call	.049/.065	0.187	80
	9523	1 1/8", 1 1/4" round stationary die	any	call			5
	9543	1 1/8", 1 1/4" round moving die	any	call			7
1 1/2"	9507	1 1/2" round rotating die	5"	call	0.109	0.187	80
	9508	1 1/2" round rotating die	6"	call	0.095	0.187	83
	9524	1 1/2" round stationary die	any	call			6
	9544	1 1/2" round moving die	any	call			7
1 3/4"	9509	1 3/4" round rotating die	5"	call	0.120	0.187	53
	9510	1 3/4" round rotating die	6"	call	0.109	0.187	79
	9525	1 3/4" round stationary die	any	call			5
	9545	1 3/4" round moving die	any	call			7
2"	9511	2" round rotating die	6"	call	0.120	0.187	76
	9526	2" round stationary die	any	call			5
	9546	2" round moving die	any	call			7
Set	9720	tube die set includes 9500, 9502, 9504, 9505, 9508 rotating dies, 9520,9521,9522,9523,9524 stationery dies, and 9540, 9541, 9542,9543, and 9544 moving dies		call			291

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MP9500 Round Pipe Dies

Round Pipe Size	Part #	Description	C/L Radius	List	Minimum Wall	Maximum Wall	Lbs
1½", ¾"	9550	½", ¾" pipe rotating die	3"	call	Schedule 40	Schedule 80	19
	9551	½", ¾" pipe stationary die	any	call			6
	9552	½", ¾" pipe moving die	any	call			8
¾", 1"	9553	¾", 1" pipe rotating die	4"	call	Schedule 40	Schedule 80	33
	9554	¾", 1" pipe stationary die	any	call			5
	9555	¾", 1" pipe moving die	any	call			7
1¼"	9556	1¼" pipe rotating die	5"	call	Schedule 40	Schedule 80	54
	9557	1¼" pipe stationary die	any	call			5
	9558	1¼" pipe moving die	any	call			7
1½"	9559	1½" pipe rotating die	6"	call	Schedule 40	Schedule 80	77
	9566	1½" pipe stationary die	any	call			5
	9567	1½" pipe moving die	any	call			7
2"	9565	2" pipe rotating die	7"	call			84
	9568	2" pipe stationary die		call			4
	9569	2" pipe moving die		call			6
Set	9710	pipe die set includes 9550, 9553, 9556, 9559 rotating dies 9551, 9554, 9557, 9566 stationary dies 9552, 9555, 9558, 9567 moving dies		call			233

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MP9500 Square Tube Dies

Size	Part #	Description	List	Lbs	Minimum/Maximum Wall Thickness									
					1/2"	5/8"	3/4"	7/8"	1"	1 1/8"	1 1/4"	1 1/2"	1 3/4"	2"
1/2"	9560	3" rad rotating	call	21	.065/.065	.065/.065	.065/.120	.083/.083	.083/.120	N/A	.095/.120	N/A	N/A	N/A
	9561	4" rad rotating	call	38	.049/.065	.049/.065	.049/.120	.083/.083	.065/.120	N/A	.083/.120	.109/.120	N/A	N/A
	9562	5" rad rotating	call	60	.035/.065	.049/.065	.049/.120	.065/.083	.049/.120	.065/.065	.065/.120	.109/.120	.120/.120	N/A
	9563	6" rad rotating	call	87	.035/.065	.035/.065	.035/.120	.065/.083	.049/.120	.065/.065	.065/.120	.109/.120	.120/.120	.120/.120
	9580	7" rad rotating	call	103										
	9570	1/2" sq stationary	call	6										
	9590	1/2" - 5/8" moving	call	11										
5/8"	9560	3" rad rotating	call	21	.065/.065	.065/.065	.065/.120	.083/.083	.083/.120	N/A	.095/.120	N/A	N/A	N/A
	9561	4" rad rotating	call	38	.049/.065	.049/.065	.049/.120	.083/.083	.065/.120	N/A	.083/.120	.109/.120	N/A	N/A
	9562	5" rad rotating	call	60	.035/.065	.049/.065	.049/.120	.065/.083	.049/.120	.065/.065	.065/.120	.109/.120	.120/.120	N/A
	9563	6" rad rotating	call	87	.035/.065	.035/.065	.035/.120	.065/.083	.049/.120	.065/.065	.065/.120	.109/.120	.120/.120	.120/.120
	9580	7" rad rotating	call	103										
	9571	5/8" sq stationery	call	6										
	9590	1/2" - 5/8" moving	call	11										
3/4"	9560	3" rad rotating	call	21	.065/.065	.065/.065	.065/.120	.083/.083	.083/.120	N/A	.095/.120	N/A	N/A	N/A
	9561	4" rad rotating	call	38	.049/.065	.049/.065	.049/.120	.083/.083	.065/.120	N/A	.083/.120	.109/.120	N/A	N/A
	9562	5" rad rotating	call	60	.035/.065	.049/.065	.049/.120	.065/.083	.049/.120	.065/.065	.065/.120	.109/.120	.120/.120	N/A
	9563	6" rad rotating	call	87	.035/.065	.035/.065	.035/.120	.065/.083	.049/.120	.065/.065	.065/.120	.109/.120	.120/.120	.120/.120
	9580	7" rad rotating	call	103										
	9572	3/4" sq stationery	call	6										
	9591	3/4" - 1" moving	call	10										
7/8"	9560	3" rad rotating	call	21	.065/.065	.065/.065	.065/.120	.083/.083	.083/.120	N/A	.095/.120	N/A	N/A	N/A
	9561	4" rad rotating	call	38	.049/.065	.049/.065	.049/.120	.083/.083	.065/.120	N/A	.083/.120	.109/.120	N/A	N/A
	9562	5" rad rotating	call	60	.035/.065	.049/.065	.049/.120	.065/.083	.049/.120	.065/.065	.065/.120	.109/.120	.120/.120	N/A
	9563	6" rad rotating	call	87	.035/.065	.035/.065	.035/.120	.065/.083	.049/.120	.065/.065	.065/.120	.109/.120	.120/.120	.120/.120
	9580	7" rad rotating	call	103										
	9573	7/8" sq stationery	call	6										
	9592	7/8" - 1 1/8" moving	call	12										

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					1/2"	5/8"	3/4"	7/8"	1"	1 1/8"	1 1/4"	1 1/2"	1 3/4"	2"	
1"	9560	3" rad rotating	call	21	.065/.065	.065/.065	.065/.120	.083/.083	.083/.120	N/A	.095/.120	N/A	N/A	N/A	
	9561	4" rad rotating	call	38	.049/.065	.049/.065	.049/.120	.083/.083	.065/.120	N/A	.083/.120	.109/.120	N/A	N/A	
	9562	5" rad rotating	call	60	.035/.065	.049/.065	.049/.120	.065/.083	.049/.120	.065/.065	.065/.120	.109/.120	.120/.120	N/A	
	9563	6" rad rotating	call	87	.035/.065	.035/.065	.035/.120	.065/.083	.049/.120	.065/.065	.065/.120	.109/.120	.120/.120	.120/.120	
	9580	7" rad rotating	call	103											
	9574	1" sq stationary	call	5											
	9591	3/4"-1" moving	call	10											
1 1/8"	9562	5" rad rotating	call	60	.035/.065	.049/.065	.049/.120	.065/.083	.049/.120	.065/.065	.065/.120	.109/.120	.120/.120	N/A	
	9563	6" rad rotating	call	87	.035/.065	.035/.065	.035/.120	.065/.083	.049/.120	.065/.065	.065/.120	.109/.120	.120/.120	.120/.120	
	9580	7" rad rotating	call	103											
	9575	1 1/8" sq stationery	call	6											
	9592	7/8"-1 1/8" moving	call	11											
1 1/4"	9560	3" rad rotating	call	21	.065/.065	.065/.065	.065/.120	.083/.083	.083/.120	N/A	.095/.120	N/A	N/A	N/A	
	9561	4" rad rotating	call	38	.049/.065	.049/.065	.049/.120	.083/.083	.065/.120	N/A	.083/.120	.109/.120	N/A	N/A	
	9562	5" rad rotating	call	60	.035/.065	.049/.065	.049/.120	.065/.083	.049/.120	.065/.065	.065/.120	.109/.120	.120/.120	N/A	
	9563	6" rad rotating	call	87	.035/.065	.035/.065	.035/.120	.065/.083	.049/.120	.065/.065	.065/.120	.109/.120	.120/.120	.120/.120	
	9580	7" rad rotating	call	103											
	9576	1 1/4" sq stationery	call	8											
	9593	1 1/4"-1 1/2" moving	call	15											
1 1/2"	9561	4" rad rotating	call	38	.049/.065	.049/.065	.049/.120	.083/.083	.065/.120	N/A	.083/.120	.109/.120	N/A	N/A	
	9562	5" rad rotating	call	60	.035/.065	.049/.065	.049/.120	.065/.083	.049/.120	.065/.065	.065/.120	.109/.120	.120/.120	N/A	
	9563	6" rad rotating	call	87	.035/.065	.035/.065	.035/.120	.065/.083	.049/.120	.065/.065	.065/.120	.109/.120	.120/.120	.120/.120	
	9580	7" rad rotating	call	103											
	9577	1 1/2" sq stationery	call	7											
	9593	1 1/4"-1 1/2" moving	call	15											

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					1/2"	5/8"	3/4"	7/8"	1"	1 1/8"	1 1/4"	1 1/2"	1 3/4"	2"	
1 3/4"	9562	5" rad rotating	call	60	.035/.065	.049/.065	.049/.120	.065/.083	.049/.120	.065/.065	.065/.120	.109/.120	.120/.120	N/A	
	9563	6" rad rotating	call	87	.035/.065	.035/.065	.035/.120	.065/.083	.049/.120	.065/.065	.065/.120	.109/.120	.120/.120	.120/.120	
	9580	7" rad rotating	call	103											
	9578	1 3/4" sq stationary	call	6											
	9594	1 3/4"-2" moving	call	11											
2"	9563	6" rad rotating	call	87	.035/.065	.035/.065	.035/.120	.065/.083	.049/.120	.065/.065	.065/.120	.109/.120	.120/.120	.120/.120	
	9580	7" rad rotating	call	103											
	9579	1 1/8" sq stationary	call	5											
	9594	7/8"-1 1/8" moving	call	11											

MP9500 Square Tube Die Sets

Part #	Description	List	Lbs
9700	Set includes 9560, 9561, 9562, 9563 rotating dies 9570, 9571, 9572, 9574, 9576, 9577, 9578, 9579 stationary dies 9590, 9591, 9593, 9594 moving dies	call	302
9701	Set includes 9560, 9561, 9562 rotating dies 570, 9571, 9572, 9574, 9576, 9577 stationary dies 9590, 9591, 9593 moving dies	call	193
9702	Set includes 9563 rotating dies 9578, 9579 stationary dies 9594 moving dies	call	109

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